



#### SEATTLE

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#### SPOKANE

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Rotate the handle to lock the tool Positively.





Vertical

Pull the Knob to Unlock the Tool-Setter and Rotate to Position. Release the knob to Lock in Place.

Dorian Smartt Tool-Setter				
UPC 733101-	Description	Tool Size	List Price	Sale Price
36000-Z25A0	DSTSCH-030	BT-30	\$452.62	\$292.50
36001-Z25A0	DSTSCH-040	BT-40 CAT-40	\$452.62	\$292.50
36002-Z25A0	DSTSCH-050	BT-50 CAT-50	\$540.83	\$355.50
36003-Z25A0	DSTSHSK-063	HSK-063A	\$614.57	\$399.50
36004-Z25A0	DSTSHSK-100	HSK-100A	\$652.97	\$424.50

Price subject to change without notice

## **Toolholder Taper Protected From Chips & Scratches**

- · Teflon Based Xylan Coating
- · Quick Lock & Setting
- · Multi-Position Setting
- Heavy Duty Construction
- · Precise Quality & Workmanship
- Multi-Functional
- · Holds CAT, BT or HSK Toolholders

# **How the Smart Tool-Setter Works:**

### Mounting



on a solid workbench. Use the 4 holes provided on the base to bolt down the Smart

#### **Holder Loading**





Put holder in while locking knob is in unlocked position. Rotate locking knob to locked position to lock holder on the "V" groove located on the diameter of the holder. Locking knob positively locks the tool in and does not allow tool to come out of place.

#### **Application**

The Smart Tool-Setter's precise and heavy duty construction makes the tool-setter very rigid and able to endure extreme forces without causing any damage to tools or the Smart Tool-Setter. The multi-functioning and positioning of the Smart Tool-Setter allow the operator to switch quickly and easily from one operation to another without loss of time.

#### **Small Tool Change**



Endmills can be easily. quickly, and precisely set with the Smart Tool-Setter

#### **Large Tool Change**



#### **Positioning**





See Other Side For More Items

## **Pull Stud Change**



Horizontal Left Hand

**Horizontal Right Hand** Pull the indexing knob to unlock, turn into a new position, and release the indexing knob to lock.



#### The QuiK-SET™ Tool Presetter

Is a precision instrument designed for speed and simplicity in manufacturing environments or tool cribs.

This model has been carefully designed to meet the needs of the CNC machine operator.

Its portability and ruggedness make this the best presetter for small machining cells.

The pre-loaded recirculating ball bearing guide in the X-axis allows for accurate and smooth positioning to measure the tool's diameter, while the Z-axis display can be locked to preset tool lengths quickly and precisely.

#### SALE PRICE 3,308 4,930 \$5,895 \$7,645 UPC# 42001 42030 42032 42034 Quik-SET Z300 Z400 XM Z600 Accuracy ±.0005 ±.0005 ±.0005 ±.0005 Height Capacity (Z) 12.0 in 15.8 in 12.0 in 23.6 in Diameter Capacity (X) 10.0 in 15.8 in 23.6 in 10.0 in Presetter Height (H) 23.6 in 23.6 in 36.2 in Presetter Length (L) 15.8 in 15.8 in 19.7 in 23.2 in Presetter Width (W) 5.7 in 5.7 in 7.7 in **Measuring Method** Contact Probe **Power Input** AA Batteries Warranty One Year\* SUPPLIED STANDARD WITH CAT/BT40 TOOL SLEEVE

#### Prices Subject To Change Without Notice **Quik-SET Optional Tool Sleeves** ISO/BT-30 CAT/ISO/BT-40 ISO/CAT/BT-50 HSK-40A/50F HSK-50A/63F HSK63A-63C HSK-100A Style ISO-20

UPC # 42073 42066 42068 42070 42076 42077 42078 42080 PRICE \$563 \$563 \$563 \$563 \$563 \$562 \$1,177 \$563

#### Hardware

- · All Heat Treated Components
- · Recirculating Ball Bearing and Linear Guide
- · Powered by AA Batteries
- · Heavy Duty Steel Base
- · CAT, BT, HSK, ISO and VDI Interchangeable Sleeves

#### **Precision**

- Resolution .0005in (0.10mm)
- Accuracy ± .0005in (0.10mm)
- Repeatability .0005in (0.10mm)
- Axis Squareness .0002in (.005mm) TIR

