

High-Speed Savings with TopSwiss™ MBS Kits

Choose Bushing Style or Premium Double-End Style Kits



SAVE UP TO 20% when you purchase **TopSwiss MBS** kits when compared to individual item purchases.

Inch and metric-based kits available!



MBS Kit Style	Material Master (Inch)	Material Master (Metric)
Premium Double-End	7179994	7179993
Bushing Style	7179996	7179995



kennametal.com/TopSwissMBS



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TopSwiss MBS

When it comes to the high accuracy and precision necessary to create small and micro components, TopSwiss MBS delivers a versatile offering you can count on for next level internal turning.

MBS Product Offering Features:

- Nearly 200 toolholders across 3 levels of precision: standard, premium and high performance
- Exceptionally sharp cutting edges for best-in-class tool life and surface finishes
- 4 high-performance, material specific coatings for aggressive cutting parameters and long tool life in high-temp alloys, stainless steels, steel, hardened and composite materials
- 1 universal coating designed for performance and consistency across multiple materials

Product & Application Data



Product

Cutting Diameter (Internal Boring)

Ø 0.3mm - 8.0mm | Ø 0.012" - 0.315"

Grade

KCU25S, KCSM25S, KCPM25S, KCHS25S

Applications



Boring



Profiling



Back Boring



Grooving



Chamfering



Threading



Face Grooving



Multi-Direction

Materials

PRIMARY



Steels



Stainless Steels



Cast Iron



Composite Materials



Non-Ferrous



High-Temp Alloys



Hardened Materials

SECONDARY

Industries



Medical



Aerospace



Automotive



General Engineering

