

Cutter Upgrade Program

2026



Program overview

This program is intended to upgrade the technology of the end-users by exchanging their current competitor tools to Walter product. The end-user receives the replacement tool free of charge with the minimum required purchase of inserts. To qualify, the Channel or Walter FSE must take possession of competitor's product and discard.

Promotion Details

Minimum required purchase of Inserts

- Use promo code **WALTERUP** when ordering
- Program ends June 30, 2026
- Minimum required purchase of inserts to qualify for a free replacement tool is:

Milling:

10 inserts per cutter body pocket

Example: End mill has 3 inserts (Z=3), 3 x 10 = 30 inserts required to purchase
(See milling family for requirements by sku)

Parting/Grooving:

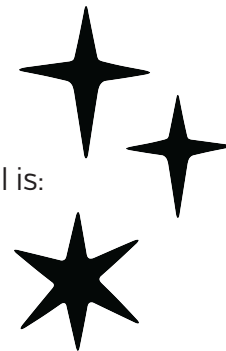
No coolant through = **10 inserts**

Coolant through tool = **20 inserts**

(See grooving for requirements by sku)

Walter FSE Process

1. Based on application, select best product family
2. Identify cutter body
3. Select grade and chip breaker of insert
4. Determine minimum number of inserts required
5. Secure order/remove competitor product



Drilling:

D4120 series = **20 inserts per drill body**

D4140 series = **6 inserts per drill body**

D5142 series = **6 inserts per drill body**

(See drilling for requirements by sku)

Channel Partner Process

- Channel orders the bodies and required inserts from Walter
- Channel Partner enters the Promo Code with the order



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Tools included in program

Milling

Xtra-tec® XT

Better performance, greater process reliability: The latest generation in the successful range of Walter milling tools not only meets both these requirements but takes them to a whole new level. These two defining characteristics, evident in equal measure, are the product of an innovative and pioneering development process that is opening up a completely new perspective on productivity. The name alone means business: XT stands for Xtended Technology.



Walter BLAXX

The extremely robust Walter BLAXX mill bodies and the best indexable inserts in the Walter range – powered by Tiger-tec® Silver and Tiger-tec® Gold. A system with impressive properties that has long been sought after on the market by demanding machine tool operators.



M4000

M4000 is the universal system for all users who want to have as many options as possible when milling. The M4000 range can master all machining tasks with one type of indexable insert. Efficiency is also maximized due to extremely easy handling and impressive performance data across the M4000 tool family.



Walter Cut

FOUR GROOVING SYSTEMS - UNIQUE BENEFITS

– Walter Cut DX with SmartLock

Patented SmartLock technology on the G4014 makes it possible to index the inserts in the machine without the need to take the tool off of gang tooling; substantially reducing the change time.

– Walter Cut GD

New insert design with double serration profile. The GD26 cutting insert and tool body (insert seat) are optimally interlocked. The positive fit absorbs lateral forces better during longitudinal and copy turning.

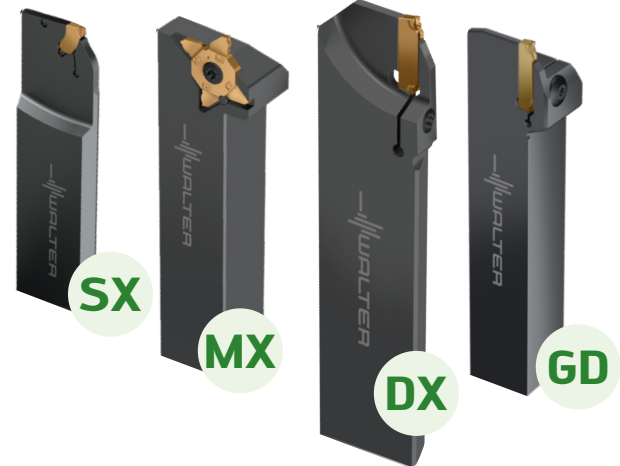
– Walter Cut MX

Walter Cut MX is the perfect grooving and parting off tooling system for parting off small diameters up to 0.236 in and for grooving up to 0.472 in.

– Walter Cut SX

A self-clamping grooving system is indispensable wherever large cut off depths are required.

Parting/Grooving



Drilling

D5142



The D5142 is the world's first exchangeable tip drill with two cutting edges. The D5142 delivers maximum cost-efficiency due to two cutting edges per exchangeable tip.

D4140



Incomparably tough under all working conditions, the D4140 features polished flutes, a hardened and polished surface and four unique inserts for cutting through any material.

D4120



Perfect performance and precision, the D4120 helps consolidate insert inventory by using one style insert for the center location and one style insert for the outer location.



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